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Contact mechanics: contact area and interfacial separation from small contact to full contact

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Abstract

We present a molecular dynamics study of the contact between a rigid solid with a randomly rough surface and an elastic block with a flat surface. The numerical calculations mainly focus on the contact area and the interfacial separation from small contact (low load) to full contact (high load). For a small load the contact area varies linearly with the load and the interfacial separation depends logarithmically on the load. For a high load the contact area approaches the nominal contact area (i.e. complete contact), and the interfacial separation approaches zero. The numerical results have been compared with analytical theory and experimental results. They are in good agreement with each other. The present findings may be very important for soft solids, e.g. rubber, or for very smooth surfaces, where complete contact can be reached at moderately high loads without plastic deformation of the solids.

(Some figures in this article are in colour only in the electronic version)

1. Introduction

What happens at the atomic and molecular level when surfaces come into contact with each other? And how do these events relate to macroscopic properties and observations? These questions, which center on the phenomena of adhesion and friction, pose challenges not only in engineering but also in many areas of physical and biological sciences [1]. Finding correlations and models that connect the atomic and macroscopic worlds is usually not easy. However, recently we have surprisingly found that the pressure distribution obtained from molecular dynamics calculations is in a good agreement with the prediction based on continuum contact mechanics, and in particular with the analytical contact mechanics theory of Persson [2–4].

When two elastic solids with rough surfaces are squeezed together, the solids will in general not make contact everywhere in the apparent contact area, but only in a distribution of asperity contact spots [5, 6]. The separation $u(\mathbf{x})$ between the surfaces will vary in a nearly random way with the lateral coordinate $\mathbf{x} = (x, y)$ in the apparent contact area. When the applied squeezing pressure increases, the contact area A will increase and the average surface separation $\bar{u} = \langle u(\mathbf{x}) \rangle$ will decrease, but in most situations

it is not possible to squeeze the solids into perfect contact corresponding to $\bar{u} = 0$. The area of real contact, and the space between two solids has a tremendous influence on many important processes.

Most studies of contact mechanics have focused on small loads where the contact area depends linearly on the load [7–12]. However, for soft solids, such as rubber or gelatin, and for smooth surfaces nearly full contact may occur at the interface, and it is of great interest to study how the contact area, the interfacial surface separation and the stress distribution vary with load from small load (where the contact area varies linearly with the load) to high load (where the contact is (nearly) complete). Here we will present such a study using molecular dynamics, and we will compare the numerical results with the prediction of the analytical contact mechanics theory of Persson. Our multiscale molecular dynamics approach [10] has been developed to study contact mechanics for surfaces with roughness on many different length scales, e.g. self-affine fractal surfaces.

This paper presents an extension of the work reported in two short publications [4, 13]. In section 2 we briefly review the contact mechanics of Persson. In section 3 we consider the relation between interfacial separation and squeezing pressure. Section 4 deals with the molecular dynamics (MD) model.

In sections 5 and 6 we compare the numerical results of the MD model with the analytical theory for the real contact area and interfacial separation, respectively. In section 7 we compare the Persson theory with finite element calculations. Section 8 deals with how average surface separation depends on the magnification ζ . In section 9 we consider the adhesion between randomly rough surfaces. Section 10 contains the summary and conclusion.

2. Theory: contact area

We consider the frictionless contact between elastic solids with randomly rough surfaces. If $z = h_1(\mathbf{x})$ and $h_2(\mathbf{x})$ describe the surface profiles, E_1 and E_2 are the Young's elastic moduli of the two solids and ν_1 and ν_2 the corresponding Poisson ratios, then the elastic contact problem is equivalent to the contact between a rigid solid (substrate) with the roughness profile $h(\mathbf{x}) = h_1(\mathbf{x}) + h_2(\mathbf{x})$, in contact with an elastic solid (block) with a flat surface and with a Young's modulus E and Poisson ratio ν chosen so that [16, 17]

$$\frac{1 - \nu^2}{E} = \frac{1 - \nu_1^2}{E_1} + \frac{1 - \nu_2^2}{E_2}.$$

Persson [2, 3] has developed a contact mechanics theory where the surfaces are studied at different magnification $\zeta = \lambda_0/\lambda$, where λ_0 is some reference length, e.g. the roll-off wavelength of the surface roughness power spectra (see below), and λ the shortest wavelength roughness which can be observed at the magnification ζ (see figure 1). We define $q_0 = 2\pi/\lambda_0$. In this theory [2] the stress distribution $P(\sigma, \zeta)$ at the interface between the block and the substrate has been shown to obey (approximately) a diffusion-like equation where time is replaced by magnification and the spatial coordinate by the stress σ . When the magnification is so small that no atomic structure can be detected, the surface roughness will be smooth (no abrupt or step-like changes in the height profile) and one can then show [18] that in the absence of adhesion $P(0, \zeta) = 0$. Using this boundary condition the solution to the diffusion-like equation gives the pressure distribution at the interface ($\sigma > 0$):

$$P(\sigma, \zeta) = \frac{1}{2(\pi G)^{1/2}} \left(e^{-(\sigma-p)^2/4G} - e^{-(\sigma+p)^2/4G} \right), \quad (1)$$

where p is the nominal squeezing pressure and where

$$G = \frac{\pi}{4} \left(\frac{E}{1 - \nu^2} \right)^2 \int_{q_L}^{\zeta q_0} dq q^3 C(q) \quad (2)$$

where q_L is the smallest surface roughness wavevector which may be of order $2\pi/L$, where L is the linear size of the system. The surface roughness power spectrum [19]

$$C(q) = \frac{1}{(2\pi)^2} \int d^2x \langle h(\mathbf{x})h(\mathbf{0}) \rangle e^{-i\mathbf{q}\cdot\mathbf{x}},$$

where $\langle \dots \rangle$ stands for ensemble average. The relative contact area

$$\frac{A}{A_0} = \int_{0^+}^{\infty} d\sigma P(\sigma, \zeta) \equiv P(q), \quad (3)$$

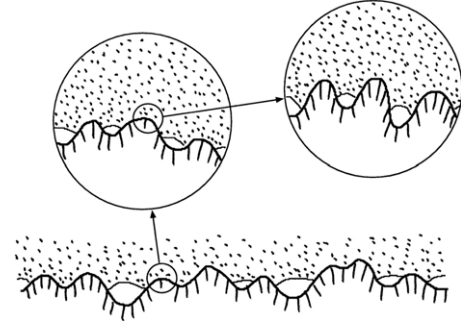


Figure 1. A rubber block (dotted area) in adhesive contact with a hard rough substrate (dashed area). The substrate has roughness on many different length scales and the rubber makes partial contact with the substrate on all length scales. When a contact area is studied at low magnification it appears as if complete contact occur, but when the magnification is increased it is observed that in reality only partial contact occurs.

where $q = \zeta q_0$. Sometimes, when we want to emphasize that $P(q)$ depends on the pressure p , we will denote it by $P_p(q)$. Note that there is a delta-function contribution to $P(\sigma, \zeta)$ of the form $[(A_0 - A)/A_0]\delta(\sigma)$ which arises from the non-contact area. Including this delta-function the integral of $P(\sigma, \zeta)$ over all σ will be unity, as expected for a probability distribution. In what follows we will always consider $\sigma > 0$ in which case $P(\sigma, \zeta)$ is given by (1). Substituting (1) into (3) gives after some simplifications

$$\frac{A}{A_0} = \frac{1}{(\pi G)^{1/2}} \int_0^p d\sigma e^{-\sigma^2/4G} = \text{erf} \left(\frac{p}{2G^{1/2}} \right). \quad (4)$$

Thus, for small nominal squeezing pressure $p \ll G^{1/2}$ we get

$$\frac{A}{A_0} \approx \frac{p}{(\pi G)^{1/2}}. \quad (5)$$

A critical discussion of the theory presented above was given by Manners and Greenwood [14] (see also Carbone and Bottiglione [15]).

3. Theory: interfacial surface separation

The space between two solids has a tremendous influence on many important processes, e.g. heat transfer [20], contact resistivity [21], lubrication [22], sealing [23] and optical interference [24]. One of us has recently presented a simple theory for the (average) separation \bar{u} as a function of the squeezing pressure p [4]. The theory shows that for randomly rough surfaces at low squeezing pressures $p \propto \exp(-\bar{u}/u_0)$, where the reference length u_0 depends on the nature of the surface roughness but is independent of p , in good agreement with experiments [24].

Consider an elastic block with a flat surface squeezed against a hard rough substrate surface (see figure 2). The separation between the average surface plane of the block and the average surface plane of the substrate is denoted by \bar{u} with $\bar{u} \geq 0$. When the applied squeezing force p increases, the separation between the surfaces at the interface will decrease,

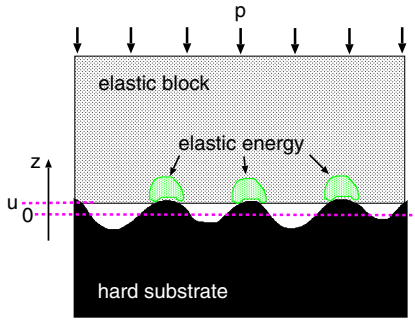


Figure 2. An elastic block squeezed against a rigid rough substrate. The separation between the average plane of the substrate and the average plane of the lower surface of the block is denoted by u . Elastic energy is stored in the block in the vicinity of the asperity contact regions.

and we can consider $p = p(\bar{u})$ as a function of \bar{u} . The elastic energy $U_{el}(\bar{u})$ stored in the substrate asperity–elastic block contact regions must equal the work done by the external pressure p in displacing the lower surface of the block towards the substrate, i.e.

$$\int_{\bar{u}}^{\infty} du' A_0 p(u') = U_{el}(\bar{u}), \quad (6)$$

or

$$p(\bar{u}) = -\frac{1}{A_0} \frac{dU_{el}}{d\bar{u}}, \quad (7)$$

where A_0 is the nominal contact area. Equation (7) is exact, and shows that if the dependence of the surface separation u on the squeezing pressure p is known, e.g. from finite element calculations or molecular dynamics, one can obtain the elastic energy U_{el} stored in the asperity contact regions [10]. This is an important result as $U_{el}(\bar{u})$ is relevant for many important applications.

Theory shows that, for low squeezing pressure, the area of real contact A varies linearly with the squeezing force pA_0 , and that the interfacial stress distribution, and the size distribution of contact spots, are independent of the squeezing pressure [25, 26]. That is, with increasing p existing contact areas grow and new contact areas form in such a way that in the thermodynamic limit (infinite-sized system) the quantities referred to above remain unchanged. It follows immediately that for small load *the elastic energy stored in the asperity contact region will increase linearly with the load*, i.e. $U_{el}(\bar{u}) = u_0 A_0 p(\bar{u})$, where u_0 is a characteristic length which depends on the surface roughness (see below) but is independent of the squeezing pressure p . Thus, for small pressures (7) takes the form

$$p(\bar{u}) = -u_0 \frac{dp}{d\bar{u}},$$

or

$$p(\bar{u}) \propto e^{-\bar{u}/u_0}, \quad (8)$$

in good agreement with experimental data for the contact between elastic solids when the adhesional interaction between the solids can be neglected [24]. We note that the result (8)

differs drastically from the prediction of the theory of Bush *et al* [7], and that of Greenwood and Williamson (GW) [8], which for low squeezing pressures (for randomly rough surfaces with Gaussian height distribution) predict $p(\bar{u}) \propto \bar{u}^{-a} \exp(-b\bar{u}^2)$, where $a = 1$ in the Bush *et al* theory and $a = 5/2$ in the GW theory. Thus *these theories do not correctly describe the interfacial spacing between contacting solids*. This is not surprising because these approaches assume a rigid substrate surface covered with flexible asperities. In reality, the bulk of the solids whose surfaces are in contact is not rigid. Furthermore, there exist a hierarchy of asperities on many length scales, all of which can distort.

The elastic energy U_{el} has been studied in [3] and [26]. Here we will use

$$U_{el} \approx A_0 E^* \frac{\pi}{2} \int_{q_0}^{q_1} dq q^2 W(q, p) C(q), \quad (9)$$

where we have chosen $q_0 = q_L$ and where $E^* = E/(1 - \nu^2)$, q_1 is the largest surface roughness wavevector and

$$W(q, p) = P_p(q) [\gamma + (1 - \gamma) P_p^2(q)], \quad (10)$$

where $P_p(q)$ is given by equation (4):

$$P_p(q) = \text{erf} \left(\frac{p}{2G^{1/2}(\zeta)} \right). \quad (11)$$

For complete contact (infinite squeezing pressure) $P_p = 1$ and thus $W(q, p) = 1$ and in this limit (9) is exact. For small squeezing pressure $W(q, p) \approx \gamma P_p$. The parameter γ is of the order of ≈ 0.4 (see below), and takes into account that the elastic energy stored in the contact region (per unit surface area) in general is less than the average elastic energy (per unit surface area) for perfect contact (see [26]). The particular way we interpolate between the limits $W(q, p) = 1$ for complete contact and $W(q, p) = \gamma P_p$ for very small contact using (10) was designed to give good agreement between the calculated (using (7)) interfacial separation, and the interfacial separation obtained from molecular dynamics (MD) and finite element method (FEM) (see sections 6 and 7).

Let us write (11) as [2, 27]

$$P_p(q) = \frac{2}{\sqrt{\pi}} \int_0^{s(q)p} dx e^{-x^2}, \quad (12)$$

where $s(q) = w(q)/E^*$ with

$$w(q) = \left(\pi \int_{q_0}^q dq' q'^3 C(q') \right)^{-1/2}.$$

Using (12) gives

$$\frac{\partial P_p}{\partial \bar{u}} = \frac{2}{\sqrt{\pi}} s \frac{dp}{d\bar{u}} e^{-s^2 p^2}. \quad (13)$$

Substituting (9) and (10) in (7), and using (13) gives

$$p(\bar{u}) = -\sqrt{\pi} \int_{q_0}^{q_1} dq q^2 C(q) w(q) [\gamma + 3(1 - \gamma) P_p^2(q)] \times e^{-[w(q)p/E^*]^2} \frac{dp}{d\bar{u}},$$

or

$$\begin{aligned} d\bar{u} = & -\sqrt{\pi} \int_{q_0}^{q_1} dq q^2 C(q) w(q) [\gamma + 3(1 - \gamma) P_p^2(q)] \\ & \times e^{-[w(q)p/E^*]^2} \frac{dp}{p}. \end{aligned}$$

Integrating this from $\bar{u} = 0$ (complete contact, corresponding to $p = \infty$) to \bar{u} gives

$$\begin{aligned} \bar{u} = & \sqrt{\pi} \int_{q_0}^{q_1} dq q^2 C(q) w(q) \\ & \times \int_p^\infty dp' \frac{1}{p'} [\gamma + 3(1 - \gamma) P_p^2(q)] e^{-[w(q)p'/E^*]^2}. \quad (14) \end{aligned}$$

Let us consider the limiting case of very low squeezing pressure. If we introduce $x = w(q)p'/E^*$ the last integral in (14) becomes

$$J = \int_{pw(q)/E^*}^\infty dx \frac{1}{x} [\gamma + 3(1 - \gamma) P^2(x)] e^{-x^2},$$

where

$$P(x) = \frac{2}{\sqrt{\pi}} \int_0^x dx' e^{-x'^2}.$$

Performing a partial integration gives

$$\begin{aligned} J = & \left[\log x [\gamma + 3(1 - \gamma) P^2(x)] e^{-x^2} \right]_{pw(q)/E^*}^\infty \\ & - \int_{pw(q)/E^*}^\infty dx \log x \left(6(1 - \gamma) P(x) P'(x) \right. \\ & \left. + [\gamma + 3(1 - \gamma) P^2(x)] (-2x) \right) e^{-x^2}. \end{aligned}$$

The leading contributions to J as $p \rightarrow 0$ is

$$\begin{aligned} J = & -\gamma \log \left(\frac{pw(q)}{E^*} \right) - \int_0^\infty dx \log x \left(6(1 - \gamma) P(x) P'(x) \right. \\ & \left. + [\gamma + 3(1 - \gamma) P^2(x)] (-2x) \right) e^{-x^2} \\ = & -\gamma \log \left(\frac{pw(q)}{\epsilon E^*} \right) \quad (15) \end{aligned}$$

where

$$\begin{aligned} \epsilon = \exp \left[- \int_0^\infty dx \log x \left(6 \frac{1 - \gamma}{\gamma} P(x) P'(x) \right. \right. \\ \left. \left. + \left[1 + 3 \frac{1 - \gamma}{\gamma} P^2(x) \right] (-2x) \right) e^{-x^2} \right]. \quad (16) \end{aligned}$$

Using (16) we get $\epsilon = 4.047$. Note that ϵ depends on $P_p(q)$ for all pressures from small relative contact area ($P \ll 1$) to complete contact corresponding to $P = 1$. Thus, although the slope of the linear relation between u and $\log p$, which holds for very small p , only depends on $P_p(q)$ for very small p (where the relative contact area is proportional to p), the lateral position of the line *does* depend on the whole function $P_p(q)$ (or $P(x)$). For this reason it is important to accurately describe how U_{el} depends on $P_p(q)$ for all p , even if one is only interested in the relation between \bar{u} and p for very small p . The physical reason for this is simple: even for arbitrarily small applied nominal stress p , the stress (at high enough magnification) in the area of contact will be very high, which may result in (nearly) complete contact in the asperity contact regions.

Substituting (15) in (14) gives

$$\begin{aligned} \bar{u} = & -\sqrt{\pi} \int_{q_0}^{q_1} dq q^2 C(q) w(q) \gamma \log \left(\frac{pw(q)}{\epsilon E^*} \right) \\ = & -u_0 [\log p - \log(\beta E^*)], \end{aligned}$$

or

$$p = \beta E^* e^{-\bar{u}/u_0}, \quad (17)$$

where

$$u_0 = \sqrt{\pi} \gamma \int_{q_0}^{q_1} dq q^2 C(q) w(q), \quad (18)$$

and

$$\beta = \epsilon \exp \left[- \frac{\int_{q_0}^{q_1} dq q^2 C(q) w(q) \log[w(q)]}{\int_{q_0}^{q_1} dq q^2 C(q) w(q)} \right]. \quad (19)$$

The relation (8) between p and \bar{u} for the special case of self-affine fractal surfaces was studied in [4] using $W(q, p) = \gamma P_p(q)$ in the expression for the elastic energy.

4. Molecular dynamics

We have performed molecular dynamics (MD) to study the contact area and the interfacial separation from small contact to full contact. We are interested in surfaces with random roughness with wavelength components in some finite range $\lambda_0 > \lambda > \lambda_1$, where λ_0 is typically similar to (but smaller than) the lateral size of the nominal contact area. In order to accurately reproduce the contact mechanics between elastic blocks, it is necessary to consider a solid block which extends at least a distance $\sim \lambda_0$ in the direction normal to the nominal contact area. (Note: the lower part of the system has been called the substrate while the upper part is called the block.) This leads to an enormous number of atoms or dynamical variables even for a small systems. In order to avoid this trouble we have developed a multiscale MD approach. This approach has been described in detail in [10] and is only summarized here. The system has lateral dimensions $L_x = N_x a$ and $L_y = N_y a$, where a is the lattice space of the block. Periodic boundary conditions have been used in xy plane. For the block $N_x = N_y = 400$, while the lattice space of the substrate $b \approx a/\phi$, where $\phi = (1 + \sqrt{5})/2$ is the golden mean, in order to avoid the formation of commensurate structures at the interface. The mass of the block atoms is 197 amu and $a = 2.6 \text{ \AA}$. The elastic modulus and Poisson ratio of the block are $E = 77.2 \text{ GPa}$ and $\nu = 0.42$, respectively.

The atoms at the interface between the block and substrate interact with the repulsive potential $U(r) = \epsilon(r_0/r)^{12}$, where r is the distance between a pair of atoms. We use $r_0 = 3.28 \text{ \AA}$ and $\epsilon = 74.4 \text{ meV}$. In the MD model calculations there is no unique way to define the separation \bar{u} between the solid walls (see [10] for a discussion of this point). We have used the same definition as in [10] $\bar{u} = d - d_c$, where d is the separation between the average z coordinate of the bottom layer of the block atoms and the average plane of the substrate. d_c is the critical atom–atom separation we use to define contact on an atomic scale. Thus, $u = 0$ corresponds to the separation $d_c = 4.3615 \text{ \AA}$ between planes through the center of mass

of the interfacial atoms of the block and the substrate. For self-affine fractal surface the power spectrum has power-law behavior $C(q) \sim q^{-2(H+1)}$, where the Hurst exponent H is related to the fractal dimension D_f of the surface via $H = 3 - D_f$. For real surfaces this relation holds only for a finite wave vector region $q_0 < q < q_1$. Note that in many cases, there is a roll-off wave vector q_0 below which $C(q)$ is approximately constant (see figure 3). The magnification has been defined as $\zeta = q/q_0$, where $q = 2\pi/\lambda$ and λ is the wavelength of surface roughness. When the magnification is high, the surface is quite rough because there are many short-wavelength roughnesses. When the magnification is low, the surface looks much smoother than at high magnification (see figure 4). If we bring the elastic block into contact with the low magnification surface (figure 4(b)), at low squeezing pressure, the elastic block does not deform much so there are only a few spots which are in contact (see figure 5(a)). At high squeezing pressure, the elastic block deforms considerably so that one can find almost complete contact (see figure 5(b)).

5. Numerical results: contact area

From our molecular dynamics simulation we can calculate the interfacial stress distribution. In order to obtain the contact area we follow the procedure outlined in [10] and fit the numerical results to the theoretically predicted stress distribution

$$P(\sigma, \zeta) = \frac{1}{2(\pi \tilde{G})^{1/2}} \left(e^{-(\sigma-p)^2/4\tilde{G}} - e^{-(\sigma+p)^2/4\tilde{G}} \right), \quad (20)$$

where $\tilde{G}(p, \zeta)$ depends on the nominal squeezing pressure p and the magnification ζ (but which is independent of σ), and which we choose to get the best agreement with numerical data. In figure 7 we have shown the good agreement between the numerical pressure distribution and the analytical function (20) for $\zeta = 4$ under three different nominal pressures. When \tilde{G} is known we can calculate the relative contact area using

$$\frac{A}{A_0} = \int_0^\infty d\sigma P(\sigma, \zeta), \quad (21)$$

which is equivalent to using (4) with G replaced by \tilde{G} . In figure 8 we show the result for A/A_0 as a function of normalized pressure p/E^* .

In figure 9 we have compared the contact area between MD simulations and the continuum contact mechanics theory of Persson. Note that the simulation for small loads predicts a contact area which is about 30% larger than predicted by the theory. This is slightly larger than what was found in earlier numerical simulations. Thus, the finite element calculations of Hyun and Robbins [28] and the Green's function molecular dynamics study of Campana and Müser [11] give a contact area which is about 20% larger than that predicted by the Persson theory. Similarly, the study of Hönl [29] gives a contact area which is about 25% bigger than the analytical one for small load. However, none of the computer simulations can be considered as perfectly converged, and the difference between theory and fully converged computer simulations may

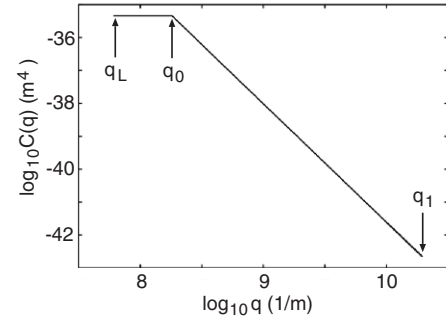


Figure 3. Surface roughness power spectra $C(q)$ of the mathematically generated substrate surface studied in [19] and below. For a self-affine fractal surface with the fractal dimension $D_f = 2.2$ and $q_L = 6.04 \times 10^7 \text{ m}^{-1}$, $q_0 = 1.81 \times 10^8 \text{ m}^{-1}$, and $q_1 = 3.9 \times 10^{10} \text{ m}^{-1}$, and the root mean square roughness amplitude $h_{\text{rms}} = 1 \text{ nm}$.

be smaller than that indicated by the numbers given above. Thus, most of the numerical studies reported use rather few grid points within the shortest wavelength roughness, which results in an overestimation of the contact area [30]. In our simulation for $\zeta = 4$ we have many atoms within the shortest substrate roughness wavelength, but the surface roughness extends over less than one decade in length scale.

Finally, we note that while the pressure distribution we obtain for low magnification ($\zeta = 4$) is in a good agreement with Persson's theory, for the highest magnification ($\zeta = 216$) this is not the case because only one atom (or of the order of one atom) occurs within the shortest wavelength roughness of the substrate (which is roughly given by the substrate lattice constant). In the latter case we observe that the stress probability distribution for high normal stress falls off roughly exponentially rather than like a Gaussian. This was also observed in earlier (non-converged) finite element calculations [9]. It is clear that this limiting case cannot be described by the elastic continuum model, which is the basis for all analytical contact mechanics theories.

6. Numerical results: interfacial surface separation

In figure 10 we show the (natural) logarithm of the normalized average pressure p/E^* , as a function of the normalized separation \bar{u}/h_{rms} between the average plane of the substrate and the average plane of the lower surface of the block. We show results for the magnification $\zeta = 4$ (open circles) and $\zeta = 216$ (solid squares). In this figure $\bar{u} = 0$ corresponds to the separation (4.3615 Å) between the plane through the center of the atoms of the top layer of substrate atoms and the bottom layer of block atoms. Since the atoms interact with a long-range repulsive $\propto r^{-12}$ pair potential, it is possible to squeeze the surfaces closer to each other than the distance corresponding to $\bar{u} = 0$. This explains why simulation data points also occur for $\bar{u} < 0$. The theory described in section 3 assumes a contact interaction potential so that $\bar{u} \geq 0$, and can therefore not be compared with the MD simulations for very small (and negative) \bar{u} .

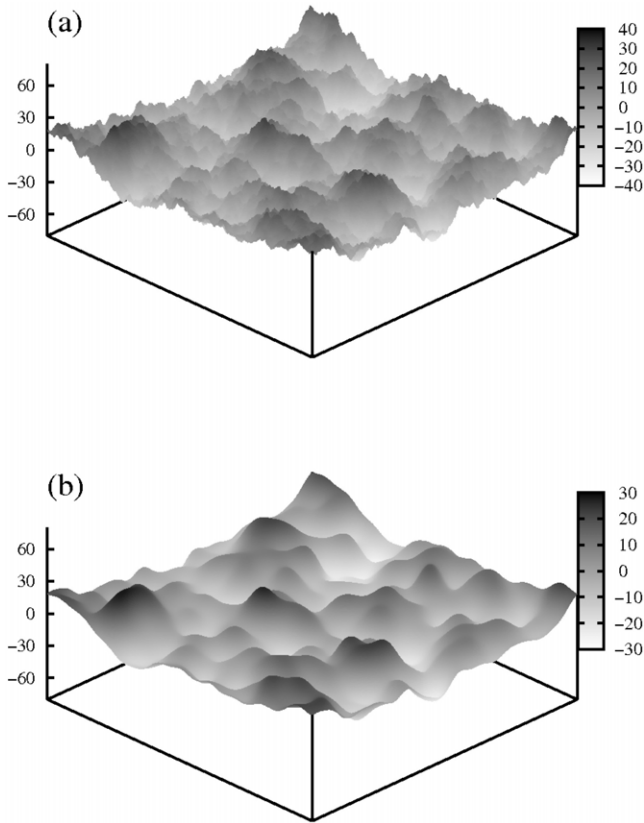


Figure 4. Surface height profile of a mathematically generated self-affine fractal surface ($104 \times 104 \text{ nm}^2$ square surface area) with the root mean square roughness 1 nm: (a) high magnification ($\zeta = 216$), (b) low magnification ($\zeta = 4$).

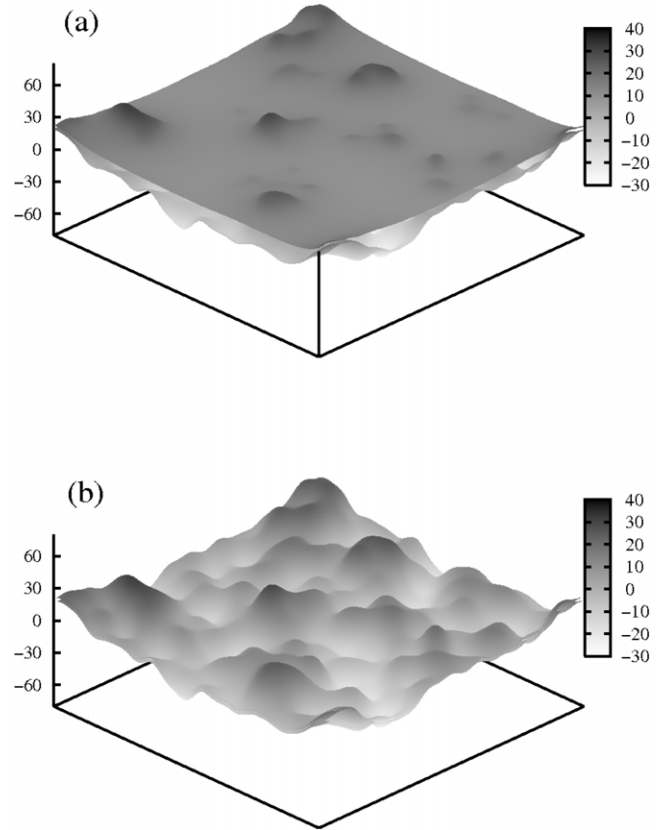


Figure 5. 3D images of contacting regions with both substrate and block, at low magnification $\zeta = 4$ under different loads (a) $\sigma_0/E^* = 0.0129$ and $A/A_0 = 0.1089$, (b) $\sigma_0/E = 0.26$ and $A/A_0 = 0.9527$. Note $E^* = E/(1 - \nu^2)$ is an effective modulus.

In figure 11 we compare the MD results from figure 10 (solid squares) with the theoretical prediction calculated from (14) using the same surface roughness power spectra (and other parameters) as in the MD calculation. The theory is in good agreement with the numerical data for $0.2 < \bar{u}/h_{\text{rms}} < 2$. For $\bar{u}/h_{\text{rms}} < 0.2$ the two curves differ for the reason discussed above, i.e. the ‘soft’ potential used in the MD simulation allows the block and substrate atoms to approach each other beyond $\bar{u} = 0$, while in the analytical theory a contact potential is assumed where the repulsive potential is infinite for $\bar{u} < 0$ and zero for $\bar{u} > 0$. The difference between the theory and the MD results for $\bar{u}/h_{\text{rms}} > 2$ is due to a finite size effect. That is, since the MD calculations use a very small system, the highest asperities are only $\sim 3h_{\text{rms}}$ above the average plane (see the height distribution in figure 6), and for large \bar{u} very few contact spots will occur, and in particular for $\bar{u} > 3h_{\text{rms}}$ no contact occurs and p must vanish. In the analytical theory, the system is assumed to be infinitely large. So that even for a Gaussian distribution of asperity height, there will always be (infinitely) many infinitely high asperities and contact will occur at arbitrarily large separation \bar{u} . The asymptotic relation $\bar{u} \propto \log p$ will hold for arbitrarily large \bar{u} (or small squeezing pressures p).

7. Contact mechanics for a measured surface

Pei *et al* [30] have performed a finite element method (FEM) computer simulation of the contact mechanics for a polymer

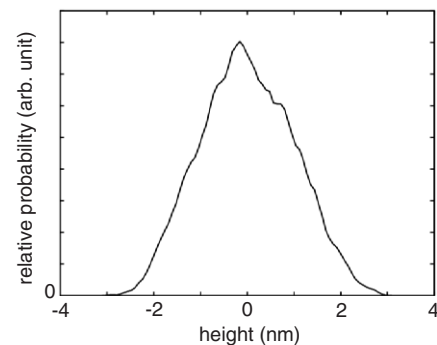


Figure 6. The probability distribution P_h of surface height h for the mathematically generated surface shown in figure 4. For a square area $104 \times 104 \text{ nm}^2$ with lattice constant $a = 1.605 \text{ \AA}$.

surface, using the measured surface topography [24] as input, squeezed against a flat surface. Here we would like to compare the FEM results with the analytical results of Persson.

In figure 12 we show the surface height profile of a polymer surface studied in [24] with the root mean square roughness 14 nm. The probability distribution of surface height P_h , for two different square $10 \times 10 \mu\text{m}^2$ surface areas on the polymer film, is shown in figure 13. These two surface areas were used in the FEM calculation by Pei *et al* as the upper and lower surfaces. It is remarkable that in spite of

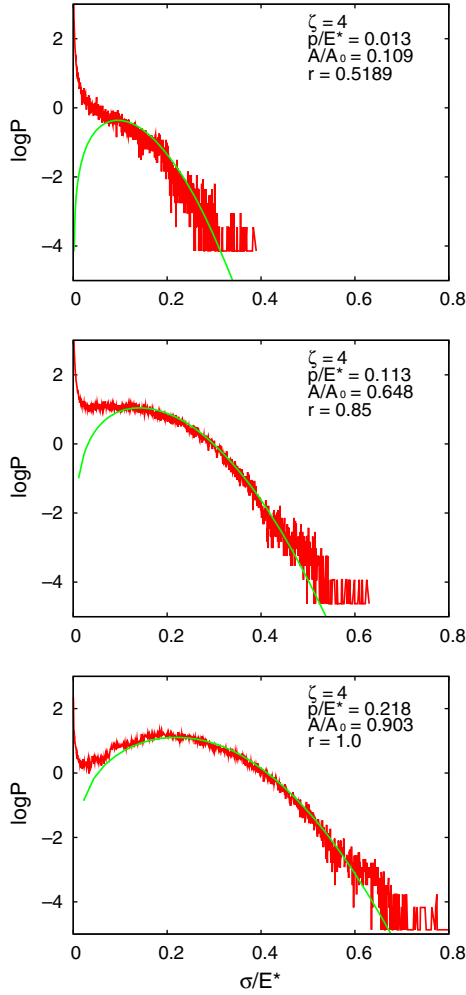


Figure 7. The pressure distribution for $\zeta = 4$ for three different nominal pressures. The analytical theory has been used to fit the numerical pressure distribution as well as possible. Note $r = \tilde{G}/G$ (see [13]).

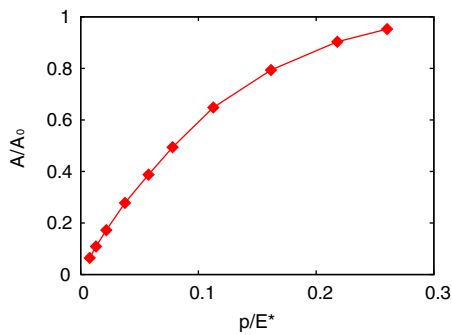


Figure 8. Contact area ratio A/A_0 calculated from (21), as a function of normalized pressure p/E^* .

the fact that the height distributions are not perfectly Gaussian (in particular one surface exhibits a ‘bump’ in the height distribution on the outer side of the height profile), Pei *et al* obtained a nearly perfect linear relation between $\log p$ and \bar{u} . This result indicates that even in the present case the area of real contact is proportional to the load (see below) and the

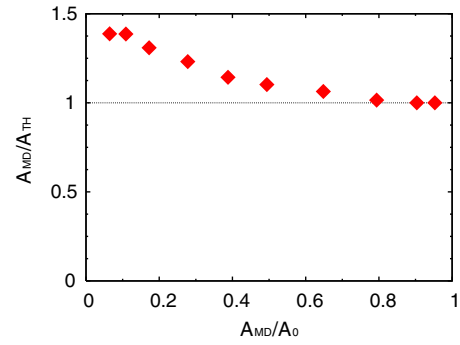


Figure 9. Projected contact area comparison between molecular dynamics simulations A_{MD} and continuum mechanics theory of Persson A_{TH} . At small squeezing pressure, A_{MD} is about (30–38)% bigger than the A_{TH} . However, the difference decreases with increasing pressure.

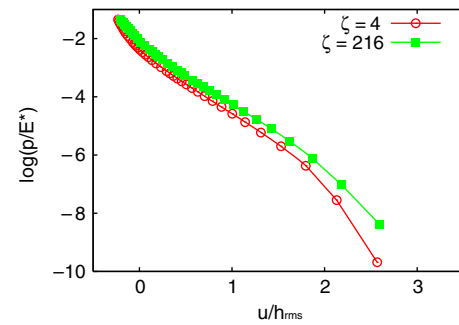


Figure 10. An elastic block squeezed against a rigid rough substrate. The (natural) logarithm of the normalized average pressure p/E^* , as a function of the normalized separation between the average plane of the substrate and the average plane of the lower surface of the block and the average plane of the lower surface of the block denoted by \bar{u}/h_{rms} . Adapted from [13].

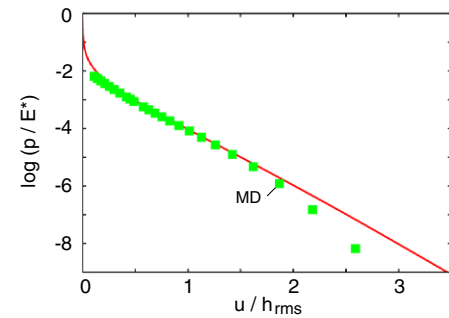


Figure 11. The relation between the (natural) logarithm of the squeezing pressure p (normalized by E^*) and the interfacial separation \bar{u} (normalized by the root-mean-square roughness amplitude h_{rms}) for an elastic solid squeezed against a rigid surface with the power spectra shown in figure 4. In the calculation we have used $\gamma = 0.42$. Adapted from [13].

statistical properties of the contact regions do not change with load for small load. The surface roughness power spectra of the two surfaces are shown in figure 14, and are almost identical despite the difference which occurs in the height distribution P_h .

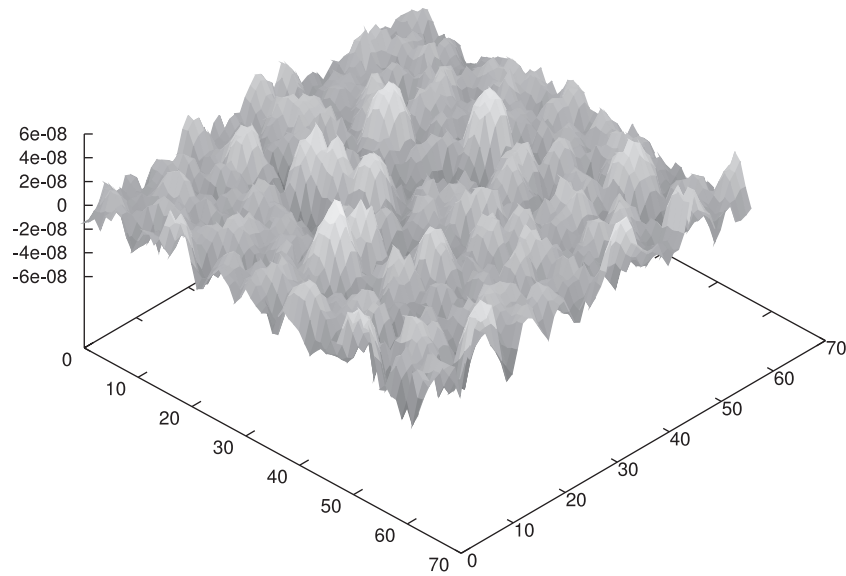


Figure 12. Surface height profile of a polymer surface, with the root mean square roughness 14 nm, measured over a $10 \times 10 \mu\text{m}^2$ square surface area.

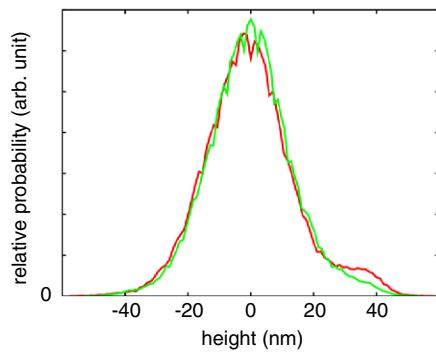


Figure 13. The probability distribution P_h of surface height h for the polymer film in figure 12. The two curves correspond to height profile data measured at two different square surface areas, each $10 \times 10 \mu\text{m}^2$.

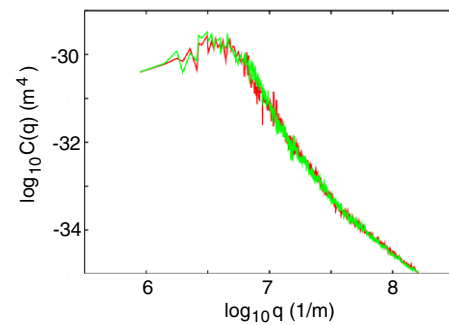


Figure 14. Surface roughness power spectra $C(q)$ of the polymer film in figure 12. The two curves correspond to height profile data measured at two different square surface areas, each $10 \times 10 \mu\text{m}^2$. The height probability distribution for the same surface areas is shown in figure 13.

Figure 15 shows the relation between the logarithm (with 10 as basis) of the squeezing pressure p (normalized by E^*) and the interfacial separation \bar{u} (in nm) for an elastic solid squeezed against a rigid surface with the power spectra given by the sum of the two power spectra shown in figure 14. The line (a) is the result of the FEM calculation of Pei *et al*, and shows that for large separation $p \propto \exp(-\bar{u}/\gamma h_{\text{rms}})$ with $\gamma \approx 0.4$, which is consistent with our analytical results (see line (b) in figure 15).

Figure 16 shows the relation between the relative contact area, A/A_0 , and the normalized squeezing pressure, p/E^* , for an elastic solid squeezed against a rigid surface with the power spectra given by the sum of two power spectra shown in figure 14. Line (a) is the result of the FEM calculation of Pei *et al*, while line (b) is the prediction of the theory where A/A_0 is scaled by a factor of 1.29.

The good agreement between the FEM calculations and the analytical theory found above indicates that the contact mechanics results are robust and not very sensitive to many

details such as the assumption of perfectly random surfaces, which is unlikely to be exactly obeyed for the polymer surfaces, the surface topography of which was used in the FEM calculations. (In order to address to what extent a measured surface is randomly rough, one would need to calculate higher order correlation functions and show that odd order functions in the height coordinate vanish (or are very small), and that even order height correlation functions can be decomposed into a sum of pair correlation functions. We are not aware of any such study for ‘real’ measured surface profiles.)

Finally we note that the observation of an effective exponential repulsion has important implications for tribology, colloid science, powder technology and materials science [24]. For example, the density or volume of granular materials has long been known to have a logarithmic dependence on the externally applied isotropic pressure or stress, as found for example in the compression stage during the processing of ceramic materials [31]. Recent work on the confinement of

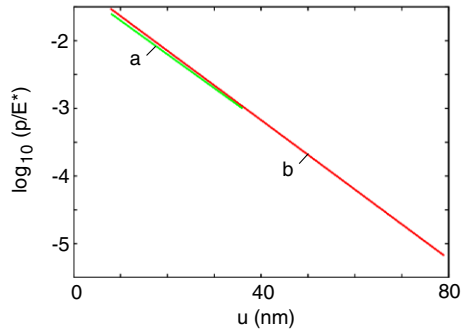


Figure 15. The relation between the logarithm (with 10 as basis) of the squeezing pressure p (normalized by E^*) and the interfacial separation \bar{u} (in nm) for an elastic solid squeezed against a rigid surface with the power spectra given by the sum of the two power spectra shown in figure 14. Line (a) is the result of the finite element calculation of Pei *et al*, while line (b) is the prediction of the theory. In the calculation we have used $\gamma = 0.38$.

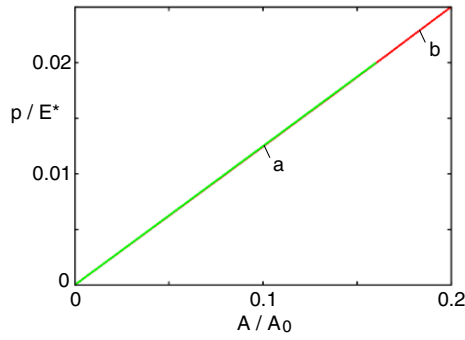


Figure 16. The relation between the relative contact area, A/A_0 , and the normalized squeezing pressure, p/E^* , for an elastic solid squeezed against a rigid surface with the power spectra given by the sum of the two power spectra shown in figure 14. Line (a) is the result of the finite element calculation of Pei *et al*, while line (b) is the prediction of the theory where A/A_0 is scaled by a factor of 1.29.

nanoparticles has also indicated an exponential force upon compression [32], suggesting that this relationship could be prevalent among quite different types of heterogeneous surfaces.

8. Variation of the average surface separation $\bar{u}(\zeta)$ with the magnification ζ

The theory presented above can be easily generalized in various ways. Thus, it is possible to include the adhesional interaction [16, 33]. In this case the work done by the external pressure p will be the sum of the stored (asperity induced) elastic energy plus the (negative) adhesional energy, i.e. the right-hand side of (6) will now be $U_{el} + U_{ad}$. The theory can also be applied to study how the spacing $\bar{u}(\zeta)$ depends on the magnification. Here $\bar{u}(\zeta)$ is the (average) spacing between the solids in the apparent contact areas observed at the magnification ζ .

Figure 17 shows an asperity contact region at the magnification ζ . It appears that complete contact occurs in the asperity contact region, but upon increasing the magnification

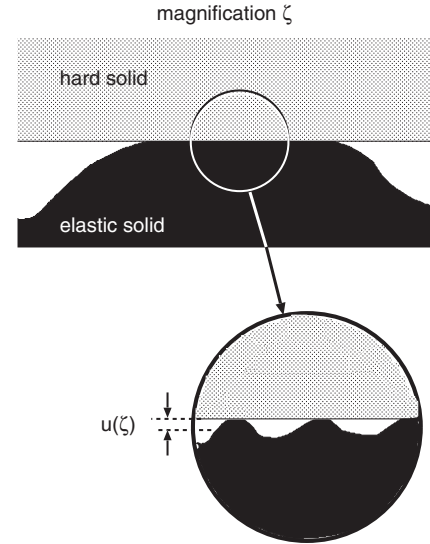


Figure 17. An asperity contact region observed at the magnification ζ . It appears that complete contact occurs in the asperity contact region, but upon increasing the magnification it is observed that the solids are separated by the average distance $\bar{u}(\zeta)$.

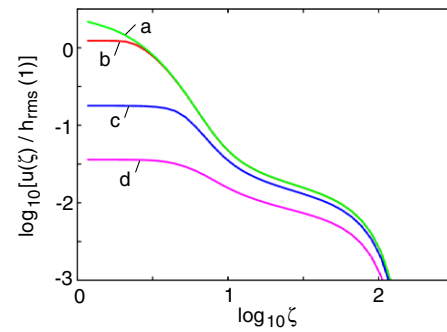


Figure 18. The dependence on the magnification of the average distance $\bar{u}(\zeta)$ (in units of the root-mean-square roughness amplitude $h_{rms}(1)$ of the whole surface) between the surfaces in an asperity contact region observed at the magnification ζ for the polymer surface with the power spectra shown in figure 14. We have assumed the effective elastic modulus $E^* = 2$ GPa and the nominal squeezing pressure (a) $p_0 = 1$, (b) 10, (c) 100 and (d) 200 MPa.

it is observed that the solids are separated by the average distance $\bar{u}(\zeta)$. The information about how $\bar{u}(\zeta)$ depends on the magnification is crucial for many important applications, e.g. sealing (see below).

We study the contact between the solids at increasing magnification. In an apparent contact area observed at the magnification ζ , the substrate has the root mean square roughness amplitude

$$h_{rms}^2(\zeta) = 2\pi \int_{\zeta q_0}^{q_1} dq q C(q).$$

The separation between the surfaces $\bar{u}(\zeta)$ is given by (14) but with the lower integration limit given by $q_0\zeta$ instead of q_0 and the lower pressure integration limit given by

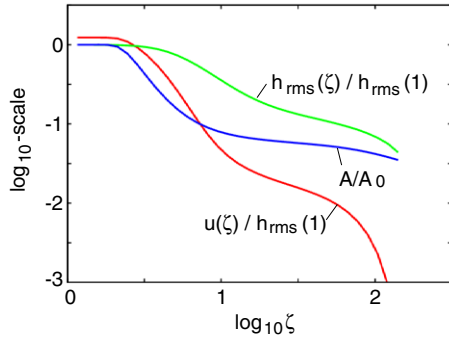


Figure 19. The dependence on the magnification of the relative contact area $A(\zeta)/A_0$, the root-mean-square roughness amplitude $h_{\text{rms}}(\zeta)$ (in units of the root-mean-square roughness amplitude $h_{\text{rms}}(1)$ of the whole surface) and the average distance $\bar{u}(\zeta)$ between the surfaces in an asperity contact region observed at the magnification ζ . All quantities are shown on a logarithmic (with 10 as basis) scale. For the polymer surface with the power spectra shown in figure 14. We have assumed the effective elastic modulus $E^* = 2$ GPa and a nominal squeezing pressure $p_0 = 10$ MPa.

$$p(\zeta) = p_0 A_0 / A(\zeta):$$

$$\begin{aligned} \bar{u}(\zeta) &= \sqrt{\pi} \int_{\zeta q_0}^{q_1} dq q^2 C(q) w(q) \\ &\times \int_{p(\zeta)}^{\infty} dp' \frac{1}{p'} [\gamma + 3(1 - \gamma) P^2(q, p', \zeta)] e^{-[w(q, \zeta) p' / E^*]^2} \end{aligned} \quad (22)$$

where

$$w(q, \zeta) = \left(\pi \int_{\zeta q_0}^q dq' q'^3 C(q') \right)^{-1/2} \quad (23)$$

and where $P(q, p', \zeta)$ is given by (12) with $s = w(q, \zeta) / E^*$. When we study the apparent contact area at increasing magnification, the contact pressure $p(\zeta)$ will increase and the surface roughness amplitude $h_{\text{rms}}(\zeta)$ will decrease. Thus, the average separation $\bar{u}(\zeta)$ between the surfaces in the (apparent) contact regions observed at the magnification ζ , will decrease with increasing magnification.

In figure 18 we show, for the polymer surface with the power spectra shown in figure 14, how the logarithm of the average distance $\bar{u}(\zeta)$ (in units of the root-mean-square roughness amplitude $h_{\text{rms}}(1)$ of the whole surface), depends on the magnification ζ . We have assumed the effective elastic modulus $E^* = 2$ GPa and the nominal squeezing pressures (a) $p_0 = 1$, (b) 10, (c) 100 and (d) 200 MPa. Note that for $\zeta > 2$ the two lowest squeezing pressures give virtually identical separation between the surfaces in the (apparent) asperity contact regions, despite the fact that the pressure for curve (b) is 10 times higher than for curve (a). This just reflects the fact stated earlier that for low squeezing pressure the area of (apparent) contact A varies linearly with the squeezing force pA_0 , and the interfacial stress distribution, the size distribution of contact spots and the interfacial separation $\bar{u}(\zeta)$, are independent of the squeezing pressure [25, 26]. That is, with increasing p , existing contact areas grow and new contact areas form in such a way that in the thermodynamic limit (infinite-sized system) the quantities referred to above remain unchanged.

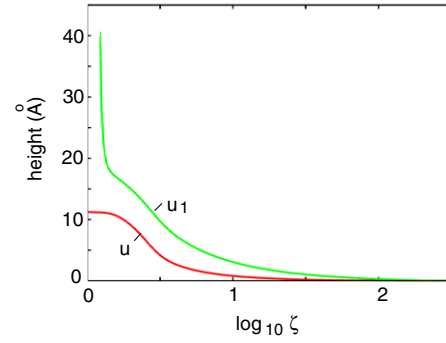


Figure 20. The interfacial separation $\bar{u}(\zeta)$ and $u_1(\zeta)$ as a function of the magnification ζ for the surface shown in figure 4 and for the squeezing pressure 1.3 GPa.

In figure 19 we again show how the average distance $\bar{u}(\zeta)$ depends on the magnification ζ . We also show the ζ -dependence of the relative contact area $A(\zeta)/A_0$, and the root-mean-square roughness amplitude $h_{\text{rms}}(\zeta)$ (in units of the root-mean-square roughness amplitude $h_{\text{rms}}(1)$ of the whole surface). All quantities are shown on a logarithmic (with 10 as basis) scale, and the results are for the polymer surface with the power spectra shown in figure 14. We have assumed the effective elastic modulus $E^* = 2$ GPa and the nominal squeezing pressure $p_0 = 10$ MPa. Note that for $\zeta < 2$, $\bar{u}(\zeta) / h_{\text{rms}}(1) \approx 1.23$, i.e. at the lowest magnification the upper surface is ‘riding’ on top of the largest substrate asperities. The separation between the solids in the asperity contact regions rapidly drops with increasing magnification (corresponding to smaller and smaller asperity contact regions), and at the magnification $\zeta = 10$ the separation is already only $\sim 3\%$ of the average separation which occurs at the lowest magnification. This is, of course, mainly due to the strong increase in the local pressure (as manifested in the decreased contact area, $A(10)/A_0 \approx 0.1$) in the asperity contact regions at high magnification but also due to the reduction in the effective roughness detected over short distances (the largest contribution to $h_{\text{rms}}(1)$ comes from the longest wavelength roughness components).

Let $u_1(\zeta)$ be the (average) height separating the surfaces which appear to come into contact when the magnification decreases from ζ to $\zeta - \Delta\zeta$, where $\Delta\zeta$ is a small (infinitesimal) change in the magnification. The empty volume between the surfaces which appears to be in contact at the magnification $\zeta - \Delta\zeta$ is given by $\bar{u}(\zeta - \Delta\zeta)A(\zeta - \Delta\zeta)$. But this volume must be the sum of the volume $\bar{u}(\zeta)A(\zeta)$ between the surfaces which appear to be in contact at the magnification ζ , plus the additional volume $u_1(\zeta)[A(\zeta - \Delta\zeta) - A(\zeta)]$ which results from the increase in the apparent contact area as the magnification decreases from ζ to $\zeta - \Delta\zeta$:

$$\bar{u}(\zeta - \Delta\zeta)A(\zeta - \Delta\zeta) = \bar{u}(\zeta)A(\zeta) + u_1(\zeta)[A(\zeta - \Delta\zeta) - A(\zeta)]$$

or

$$u_1(\zeta) = \bar{u}(\zeta) + \bar{u}'(\zeta)A(\zeta)/A'(\zeta). \quad (24)$$

In figure 20 we show the interfacial separation $\bar{u}(\zeta)$ and $u_1(\zeta)$ as a function of the magnification ζ for the surface shown

in figure 4 and for the squeezing pressure 1.3 GPa. Note that for small magnification u_1 increases rapidly. This can be understood as follows: the theory is for an infinite system. For an infinite system, even for a Gaussian distribution of surface height, there will always be some infinitely high asperities and some infinitely deep valleys. Thus during contact there will always be some regions where the surface separation is arbitrarily high. Of course, the fraction of the surface where u_1 is large is extremely small. The reason is that the variation of the (apparent) contact area with the magnification is negligible in the region where u_1 starts to grow fast (see figure 20). Thus, the strong increase in u_1 for small magnification is of no practical importance—it is a purely academic result.

The quantity $u_1(\zeta)$ is very important in the context of leakage through rubber sealing: let us study the interface between the rubber and the substrate as the magnification increases. At low magnification it appears as if the solids make perfect contact at the interface. As we increase the magnification the non-contact area becomes visible. At large enough magnification, say $\zeta = \zeta^*$, the non-contact area will percolate [19]. A first rough estimate of the gas (or fluid) leakage is obtained by assuming that the gas flow through a pipe or pore with width and length $\lambda \approx L/\zeta^*$ (where L is the linear size of the sealing contact area) and height $u_1(\zeta^*)$, and that the whole pressure drop $\Delta p = p_1 - p_0$ (where p_1 and p_0 is the pressure to the left and right of the sealing) occurs over the pore. Thus, for an incompressible fluid, the mass-flow per unit time through the interfacial pore will be $\dot{Q} \approx \rho u_1^3(\zeta^*) \Delta p / 12 \eta$ (where η is the viscosity). We will analyze this problem in greater detail elsewhere [34].

Finally, let us consider the distribution of interfacial separations [13]

$$P_u = \langle \delta(u - u(\mathbf{x})) \rangle \quad (25)$$

where $\langle \dots \rangle$ stands for the ensemble average (which is equivalent to the average over the surface area). We also define another distribution $\bar{P}(u)$ of interfacial separations which differ from (25) by using instead of $u(\mathbf{x})$ another function which involves some average over the spatial coordinate and defined as follows: the probability of finding the surface separation $u < u_1(\zeta)$ is

$$\Psi(u) = A(\zeta)/A_0 = P(\zeta)$$

where $\zeta = \zeta(u)$ is the solution to $u = u_1(\zeta)$ (note: $u_1(\zeta)$ is a monotonically decreasing function of ζ so there exists a unique solution $\zeta = \zeta(u)$ to $u = u_1(\zeta)$). The probability distribution

$$\bar{P}_u = \frac{d\Psi(u)}{du} = \frac{P'(\zeta)}{u_1'(\zeta)} \Big|_{\zeta=\zeta(u)}$$

We can also write

$$\bar{P}_u = - \int d\zeta \frac{A'(\zeta)}{A_0} \delta[u - u_1(\zeta)]. \quad (26)$$

It is convenient to change the integration variable to μ defined by $\zeta = \exp(-\mu)$ and consider A and u_1 as a function of μ . This gives

$$\bar{P}_u = - \int d\mu \frac{A'(\mu)}{A_0} \delta[u - u_1(\mu)]. \quad (27)$$

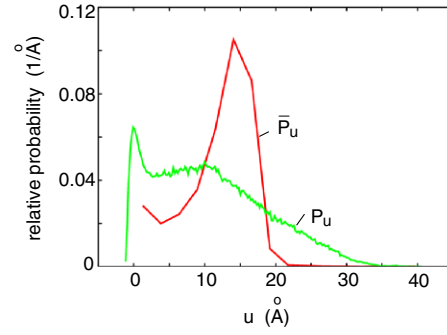


Figure 21. The probability distributions P_u and \bar{P}_u are defined in the text. For the surface shown in figure 4 and for the squeezing pressure 1.3 GPa. The distribution \bar{P}_u has a delta-function at $u = 0$ with the weight $A(\zeta_1)/A_0 \approx 0.047$.

In figure 21 we show P_u and \bar{P}_u for the surface shown in figure 4, and for the squeezing pressure 1.3 GPa. The result for P_u was obtained from the MD-simulations, while \bar{P}_u was obtained from the analytical theory presented above. As expected, the distribution \bar{P}_u is narrower than P_u (since it involves u_1 which is already an average of $u(\mathbf{x})$), but it is easy to show that average of u is the same for both P and \bar{P} and equal to the average separation between the surfaces. Thus

$$\int du u \bar{P}_u = - \int d\zeta \frac{A'(\zeta)}{A_0} u_1(\zeta).$$

Substituting (24) in this equation gives

$$\int du u \bar{P}_u = - \frac{1}{A_0} \int_{\zeta_0}^{\zeta_1} d\zeta \frac{d}{d\zeta} [A(\zeta) \bar{u}(\zeta)] = \bar{u}(\zeta_0)$$

where we have used that $\bar{u}(\zeta_1) = 0$ and that $A(\zeta_0) = A_0$ (note: ζ_0 is the lowest magnification usually chosen as unity). Since $\bar{u}(\zeta_0)$ equals the average separation between the surfaces we have proved our statement. Note that \bar{P}_u has a delta-function at $u = 0$ with the weight $A(\zeta_1)/A_0$. Using this fact it is easy to show that distribution \bar{P}_u has the zero order moment equal to unity:

$$\int du \bar{P}_u = 1.$$

Thus, the zero order and first order moments of P_u and \bar{P}_u are the same, but higher order moments will differ.

9. Elastic energy and adhesion

In section 3 we have shown that from the dependence of the surface separation u on the squeezing pressure p , deduced from, for example, experiments or from MD or FEM calculations, one can obtain the elastic energy U_{el} stored in the asperity contact regions. Thus, in section 3 we have presented an expression for U_{el} which results in nearly the same relation between u and p as observed in the numerical MD and FEM studies. This is an important result as U_{el} is relevant for many important applications, e.g. adhesion between elastic solids with randomly rough surfaces [3, 35, 36].

We consider the adhesive contact between two elastic solids with randomly rough surfaces. Assume that the

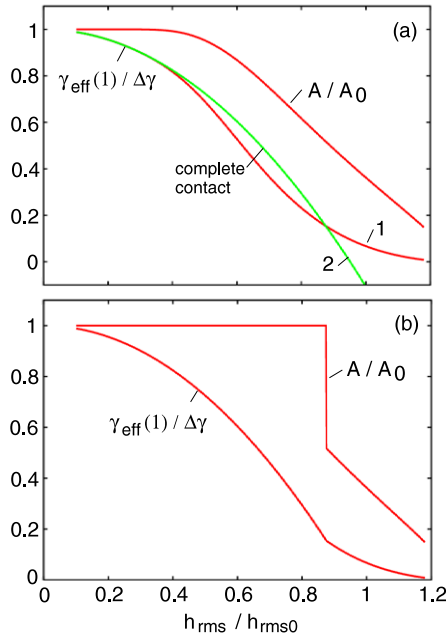


Figure 22. The effective interfacial binding energy and the area of real contact as a function of the normalized root-mean-square roughness $h_{\text{rms}}/h_{\text{rms}0}$. The case $h_{\text{rms}} = h_{\text{rms}0}$ corresponds to the power spectra obtained from the measured height profile for the surface **7** (with $h_{\text{rms}0} \approx 0.2 \mu\text{m}$) studied in [37] (see also figure 23). In the calculation we have used the measured (low-frequency) elastic modulus ($E \approx 5 \text{ MPa}$) and the measured (for flat surfaces) interfacial binding energy (per unit area) ($\Delta\gamma \approx 0.1 \text{ J m}^{-2}$). In (a) we show the calculated $\gamma_{\text{eff}}(1)$ (curve 1) and the atomic contact area $A(\zeta_1)/A_0$ observed at the highest magnification. Curve 2 gives $\gamma_{\text{eff}}(1)$ under the assumption that complete contact occurs at the interface. When the system is in thermal equilibrium it will be in the state where γ_{eff} is maximal. In (b) we show the thermal equilibrium interfacial binding energy and the corresponding contact area. Note that the system flips abruptly from the complete contact to partial (about 50%) contact at $h_{\text{rms}} \approx 0.9h_{\text{rms}0}$.

surface roughness power spectrum has a long-distance roll-off wavelength λ_0 (corresponding to the roll-off wavevector $q_0 = 2\pi/\lambda_0$) which is much smaller than the diameter of the nominal contact area. In this case we can take into account the influence of the surface roughness on the (adhesive) contact mechanics by using an effective interfacial binding energy [3]

$$\gamma_{\text{eff}}(\zeta)A^*(\zeta) = \Delta\gamma A^*(\zeta_1) - U_{\text{el}}(\zeta),$$

where $U_{\text{el}}(\zeta)$ is the elastic energy stored in the asperity contact region as a result of the asperities which cannot be observed at the magnification ζ (i.e. due to the surface roughness with wavelength shorter than λ_0/ζ). $A^*(\zeta)$ is the contact area when the surface is studied at the magnification ζ , which in general is larger than the projected contact area $A(\zeta)$. The interfacial binding energy per unit surface area for the contact between two perfectly flat surfaces of the two solids is denoted by $\Delta\gamma$, and $A^*(\zeta_1)$ is the contact area observed at the highest (atomic) magnification ζ_1 . Using (9) we can write [3]

$$\gamma_{\text{eff}}(\zeta) = \Delta\gamma \frac{A^*(\zeta_1)}{A^*(\zeta)} - E^* \frac{\pi}{2} \frac{A_0}{A^*(\zeta)} \int_{q_0\zeta}^{q_1} dq q^2 W(q, p) C(q).$$

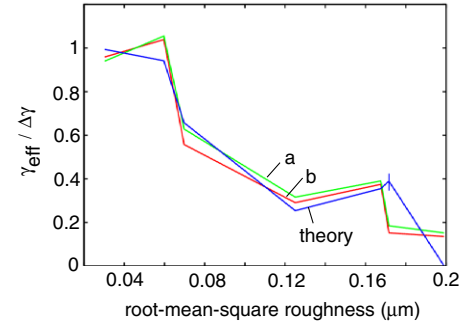


Figure 23. The normalized effective interfacial binding energy $\gamma_{\text{eff}}/\Delta\gamma$ as a function of the root-mean-square roughness for seven differently prepared surfaces. Blue curve, theory, assuming perfect (atomic) contact at the interface; green curve, (a); and red curve, (b). The experimental data for the pull-off velocity 0.2 and $2 \mu\text{m s}^{-1}$. From [37].

The *macroscopic* effective interfacial binding energy $\gamma_{\text{eff}}(1)$ determines the macroscopic contact mechanics and the pull-off force. For example, for a rubber ball (radius R) in contact with a nominal flat substrate, the pull-off force is given by the JKR formula $F_{\text{pull-off}} = (3\pi/2)R\gamma_{\text{eff}}$. Thus, the surface roughness enters into the expression for $\gamma_{\text{eff}}(1)$, but the surfaces can be considered as perfectly smooth when solving the macroscopic contact mechanics problem.

In [3] one of us studied $\gamma_{\text{eff}}(\zeta)$ using the approximation $W(q, p) = P_p(q)$ when calculating the elastic energy. Here we will present results using the improved expression for U_{el} with $W(q, p)$ given by (10). In figure 22 we show the effective binding energy and the area of real contact as a function of the normalized root-mean-square roughness $h_{\text{rms}}/h_{\text{rms}0}$. The case $h_{\text{rms}} = h_{\text{rms}0}$ corresponds to the power spectra obtained from the measured height profile for the surface **7** (with $h_{\text{rms}0} \approx 0.2 \mu\text{m}$) studied in [37] (see also figure 23). The power spectra used in figure 22 have been obtained by scaling the power spectrum of surface **7** with the factor $(h_{\text{rms}}/h_{\text{rms}0})^2$. In the calculation of γ_{eff} we have used the measured (low-frequency) elastic modulus ($E \approx 5 \text{ MPa}$) and the measured (for flat surfaces) interfacial binding energy (per unit area) ($\Delta\gamma \approx 0.1 \text{ J m}^{-2}$). In figure 22 (a) we show the calculated $\gamma_{\text{eff}}(1)$ (red curve) and the atomic contact area $A(\zeta_1)/A_0$ observed at the highest magnification. The green curve gives $\gamma_{\text{eff}}(1)$ under the assumption that complete contact occurs at the interface. When the system is in thermal equilibrium it will be in the state where the interfacial binding energy γ_{eff} is maximal. In figure 22(b) we show the thermal equilibrium interfacial binding energy and the corresponding contact area. Note that the system flips abruptly from complete contact to partial (about 50%) contact at $h_{\text{rms}} \approx 0.9h_{\text{rms}0}$. Very similar abrupt transitions have been found in an exact solution for a cosines roughness profile, see e.g. [38]. We also note that while figure 22(b) shows the minimum free energy state, hysteresis may occur in practical situations (see [38]). Finally, note that the contact area $A(\zeta_1)$ is also finite when $\gamma_{\text{eff}}(1) = 0$, i.e. adhesion increases the contact area even if no adhesion can be detected in a pull-off experiment. Since it is the area of real contact which determines the sliding friction force, the

adhesion interaction may increase the sliding friction even if no adhesion can be detected in a pull-off experiment. We plan to study the adhesive contact between randomly rough surfaces using MD simulations to compare with the predictions of the theory described above.

In an earlier publication one of us studied the effective binding energy as a function of the root-mean-square roughness for seven differently prepared surfaces [37] (see figure 23). The theory curve (blue curve) in figure 23 is based on the assumption of perfect (atomic) contact at the interface. Curves a and b are experimental results for the pull-off velocity 0.2 and 2 $\mu\text{m s}^{-1}$. The theory data point for $\gamma_{\text{eff}}(1)/\Delta\gamma$ for the highest roughness value ($h_{\text{rms}} = h_{\text{rms0}} \approx 0.2 \mu\text{m}$) was actually negative (about -0.1 , see figure 22), indicating that the complete contact state cannot be the ground state, and in figure 23 we therefore gave the binding energy $\gamma_{\text{eff}}(1) = 0$ of the fully detached state. However, in accordance with the experimental data points, we find that with the improved elastic energy used above the partly contact state has a lower free energy (a larger binding energy) than the fully contact state, i.e. $\gamma_{\text{eff}}(1)$ is positive for the surface 7, albeit still somewhat smaller than observed experimentally (compare figure 22 for $h_{\text{rms}}/h_{\text{rms0}} = 1$ with figure 23 for $h_{\text{rms0}} = 0.2 \mu\text{m}$).

10. Summary and conclusion

We have used our recently developed multiscale molecular dynamics approach [10] to study the real contact area and interfacial separation from small contact to full contact. The real contact area increases linearly with load for small load. Here we have found that at low magnification where the atomistic nature of the solids becomes unimportant, the MD results match very well with Persson's theory, especially when the contact approaches full contact.

The interfacial separation as a function of squeezing pressure has been derived theoretically. For non-adhesive interaction and small applied pressure, $p \propto \exp(-\bar{u}/u_0)$ is in good agreement with experimental observation. This relation has been tested with MD simulations and they match quite well with each other. The present results may be of great importance for soft solids, e.g. rubber-like material, or very smooth surfaces.

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